












Date: Wednesday, 22/10/2008 11:27:15 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SHOULDER HARNESS KIT
Job Number	: 42801		
Estimate Number	: 13048		
P.O. Number	:	Part Number	: D350764011
This Issue	: 22/10/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: N/A
First Issue	: / /	Project Number	: N/A
Previous Run	: 42800	Drawing Revision	: B
	Type : PURCHASED PARTS	Material	:
Written By	:	Due Date	: 30/10/2008
Checked & Approved By	: <u>JLD 08.10.22</u>	Qty:	1
Comment	: EST REV:A New issue 07-10-11 DD verified by EC Est Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD	Um:	Each
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
			
Comment: DOCUMENT CONTROL Photocopy bluefile & type labels per PPP D350-764-011 CHG002 CHG001 08/10/05			
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1			
3.0	D2854	3/4" Velcro Strip	
			
Comment: Qty.: 2.6660 f(s)/Unit Total : 2.6660 f(s) 3/4" Velcro Cut qty 4 D2854-1-080 (8" each) as per dwg D2854 Batch: <u>B340689</u>			
4.0	D2854	3/4" Velcro Strip	
			
Comment: Qty.: 2.6660 f(s)/Unit Total : 2.6660 f(s) 3/4" Velcro Cut qty 4 D2854-3-080 (8" each) as per dwg D2854 Batch: <u>B40089</u>			
5.0	D3578041	Doubler	
			
Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s) DOUBLER batch <u>B32831</u> <u>B42300</u> 8/10/27			

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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6.0	D3636041	Shoulder Harness
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)
SHOULDER HARNESS
batch B42141

7.0	D3637041	Bracket Assembly
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)
BRACKET ASSEMBLY
batch B42828

8.0	D36373	Bracket
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)
BRACKET
batch B35389 *arcenlie*

9.0	D36381	Bushing
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)
BUSHING
batch B35388

10.0	D36391	Doubler
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
DOUBLER
batch B35128

11.0	D36392	Doubler
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
DOUBLER
batch B42299

12.0	D36393	Doubler
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
DOUBLER
batch B35382

8/10/23

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Part Number: D350764011

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13.0	D36394	Doubler
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
DOUBLER
batch 135383

54

14.0	D36401	Belt Guide
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
BELT GIUDE
batch 1342131

54

15.0	D36403	Belt Guide
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
BELT GIUDE
batch 1332138

54

16.0	D36411	Cover
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
COVER
batch 1342298

1x

8/10/08

17.0	D36413	Cover
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
COVER
batch 1334543

54

18.0	D36414	Cover
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
COVER
batch 1334544

54

19.0	D36421	Doubler
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
DOUBLER
batch 1336489

Q

8/10/23

50

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20.0	D36431	Stiffener
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

STIFFENER

batch M34547

SP

21.0	D36432	Stiffener
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

STIFFENER

batch M34548

SP

22.0	D36441	Shim
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

SHIM

batch M34549

SP

23.0	D36571	Guide Tool
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

GUIDE TOOL

batch M31530

SP

24.0	ALS41032130	Insert
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Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s)

Insert

batch M105819

SP

25.0	AN33A	Bolt
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Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s)

Bolt

batch M109638

SP

26.0	AN36A	Bolt
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Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s)

Bolt

batch M100184

M18950

8/10/23

SP

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27.0	AN410A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)
Bolt
batch M101178

50

28.0	AN960JD10	Washer
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Comment: Qty.: 48.0000 Each(s)/Unit Total: 48.0000 Each(s)
Washer
batch M109059

50

29.0	AN960JD416	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)
Washer
batch M108827

50

30.0	AN960JD616	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)
Washer
batch M1053821 M108521

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31.0	AN9706	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)
Washer
batch M109405 M109068 M1053821 M109798

50

32.0	CCR264SS33	Cherry Rivet
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Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s)
Cherry Rivet
batch M109405 M109068

50

33.0	CR321242	Cherry Rivet
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)
Cherry Rivet
batch M107394

50

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Job Number:



Seq. #:

Machine Or Operation:

Description :

34.0

CR3212504

Rivet



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Rivet

batch M106321

SC

35.0

CR3212507

Rivet



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Rivet

batch M105978

SC

36.0

MS20426AD33

Rivet



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Rivet

batch M1563

SC

37.0

MS20426AD44

Rivet



Comment: Qty.: 106.0000 Each(s)/Unit Total : 106.0000 Each(s)

Rivet

batch M1021

SC

38.0

MS20426AD46

Rivet



Comment: Qty.: 28.0000 Each(s)/Unit Total : 28.0000 Each(s)

Rivet

batch M105144

SC

39.0

MS20470AD46

Rivet, Universal Head



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Rivet, Universal Head

batch M108377

SC

40.0

MS21059L3

Nut Plate



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Nut Plate

batch M107479

8/10/23

SC

W/O:		WORK ORDER CHANGES					
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Machine Or Operation:

Description :

41.0

MS21072L3

Nutplate



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nutplate

batch M107003

SD

42.0

MS35206267

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

batch M109389

8/10/23

SD

43.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5081105 (x1)

44.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-764-011.

Location: 51

PPP Rev: 0

08/11/05

SD

45.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/05

Job Completion



MF 08-11-05

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